

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product name : Extreme Bond - Part B

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Use of the substance/mixture : Adhesive

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

The Industrial Maintenance Group  
Unit M, Riverside Industrial Estate Fazeley, Tamworth  
B78 3RW – Staffordshire  
T 01827 283 322  
[sales@img-limited.co.uk](mailto:sales@img-limited.co.uk) - [www.img-limited.co.uk](http://www.img-limited.co.uk)

### 1.4. Emergency telephone number

Emergency number : 01827 283 322

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2	H225
Skin corrosion/irritation, Category 1, Sub-Category 1A	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335

Full text of H- and EUH-statements: see section 16

#### Adverse physicochemical, human health and environmental effects

Highly flammable liquid and vapour. May cause respiratory irritation. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate, 2-hydroxyethyl methacrylate, methacrylic acid; 2-methylpropenoic acid, [R-(R\*,S\*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphiny] acetic acid, (-)-cinchonidine (1:1) salt, Benzoylthiourea

Hazard statements (CLP)

: H225 - Highly flammable liquid and vapour.  
H314 - Causes severe skin burns and eye damage.

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Precautionary statements (CLP)

H317 - May cause an allergic skin reaction.  
H335 - May cause respiratory irritation.  
: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.  
No smoking.  
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 - Immediately call a POISON CENTER or doctor.

### 2.3. Other hazards

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	CAS-No.: 80-62-6 EC-No.: 201-297-1 EC Index-No.: 607-035-00-6	$\geq 50$	Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317
2-hydroxyethyl methacrylate	CAS-No.: 868-77-9 EC-No.: 212-782-2 EC Index-No.: 607-124-00-X	$\geq 25 - < 55$	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317
methacrylic acid; 2-methylpropenoic acid	CAS-No.: 79-41-4 EC-No.: 201-204-4 EC Index-No.: 607-088-00-5	$\geq 10 - < 20$	Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Skin Corr. 1A, H314
Benzoylthiourea	CAS-No.: 614-23-3	$\geq 1 - < 10$	Acute Tox. 4 (Inhalation), H332 Skin Sens. 1, H317
[R-(R*,S*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphinyl] acetic acid, (-)-cinchonidine (1:1) salt	CAS-No.: 137590-32-0 EC-No.: 415-820-8 EC Index-No.: 015-180-00-6	$\geq 1 - < 4$	Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
methacrylic acid; 2-methylpropenoic acid	CAS-No.: 79-41-4 EC-No.: 201-204-4 EC Index-No.: 607-088-00-5	( $1 \leq C \leq 100$ ) STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: high volume water jet.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard	: Highly flammable liquid and vapour.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.
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#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment.
- Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

Extreme Bond - Part B	
United Kingdom - Occupational Exposure Limits	
Local name	Methyl methacrylate
WEL TWA (OEL TWA) [1]	208 mg/m <sup>3</sup>
WEL TWA (OEL TWA) [2]	50 ppm
WEL STEL (OEL STEL)	416 mg/m <sup>3</sup>
WEL STEL (OEL STEL) [ppm]	100 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

**Appropriate engineering controls:**  
Ensure good ventilation of the work station.

##### 8.2.2. Personal protection equipment

**Personal protective equipment:**  
Safety glasses. Gloves.

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Protective gloves

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### 8.2.2.4. Thermal hazards

No additional information available

#### 8.2.3. Environmental exposure controls

##### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: pink.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: 101 °C
Flammability	: 430 °C Highly flammable liquid and vapour.
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 10 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: 4000 – 6000 mm <sup>2</sup> /s (23C)
Viscosity, dynamic	: 4000 – 6000 mPa·s (25C)
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 47 hPa (20C)
Vapour pressure at 50°C	: Not available
Density	: 1 g/cm <sup>3</sup> (25C)
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Highly flammable liquid and vapour.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). smokes. Nitrogen oxides.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### methacrylic acid; 2-methylpropenoic acid (79-41-4)

ATE CLP (oral)	500 mg/kg bodyweight
ATE CLP (dermal)	1100 mg/kg bodyweight

#### Benzoylthiourea (614-23-3)

ATE CLP (gases)	4500 ppmv/4h
ATE CLP (vapours)	11 mg/l/4h
ATE CLP (dust,mist)	1.5 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns.  
Serious eye damage/irritation : Causes serious eye damage.  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
STOT-single exposure : May cause respiratory irritation.

#### methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (80-62-6)

STOT-single exposure	May cause respiratory irritation.
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# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified

### Extreme Bond - Part B

Viscosity, kinematic	4000 – 6000 mm²/s (23C)
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### Benzoylthiourea (614-23-3)

Viscosity, kinematic	Not applicable
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## 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Not classified  
Not rapidly degradable

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Flammable vapours may accumulate in the container.
European List of Waste (LoW, EC 2000/532)	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10* - packaging containing residues of or contaminated by dangerous substances






## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1133	UN 1133	UN 1133	UN 1133	UN 1133
14.2. UN proper shipping name				
ADHESIVES	ADHESIVES	Adhesives	ADHESIVES	ADHESIVES
Transport document description				
UN 1133 ADHESIVES, 3, III, (E)	UN 1133 ADHESIVES, 3, III	UN 1133 Adhesives, 3, III	UN 1133 ADHESIVES, 3, III	UN 1133 ADHESIVES, 3, III
14.3. Transport hazard class(es)				
3	3	3	3	3
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: F1
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC02, R001
Special packing provisions (ADR)	: PP1, BB4
Mixed packing provisions (ADR)	: MP19
Transport category (ADR)	: 3
Special provisions for carriage - Operation (ADR)	: S2
Tunnel restriction code (ADR)	: E
EAC code	: •3YE

#### Transport by sea

Special provisions (IMDG)	: 223, 955
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T2
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-E
EmS-No. (Spillage)	: S-D
Stowage category (IMDG)	: A
Properties and observations (IMDG)	: Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

#### Air transport

PCA Excepted quantities (IATA)	: E1
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# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

PCA Limited quantities (IATA)	: Y344
PCA limited quantity max net quantity (IATA)	: 10L
PCA packing instructions (IATA)	: 355
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 366
CAO max net quantity (IATA)	: 220L
Special provisions (IATA)	: A3
ERG code (IATA)	: 3L

### Inland waterway transport

Classification code (ADN)	: F1
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Equipment required (ADN)	: PP, EX, A
Ventilation (ADN)	: VE01
Number of blue cones/lights (ADN)	: 0

### Rail transport

Classification code (RID)	: F1
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC02, R001
Special packing provisions (RID)	: PP1, BB4
Mixed packing provisions (RID)	: MP19
Transport category (RID)	: 3
Colis express (express parcels) (RID)	: CE4
Hazard identification number (RID)	: 33

## 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

##### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified

# Extreme Bond - Part B

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Abbreviations and acronyms:

vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

### Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

