

Natural Force

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 8/2/2021 Revision date: 11/18/2024 Supersedes version of: 8/16/2024 Version: 5.1



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Natural Force
Product code : JSNAT040
Vaporizer : Aerosol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Use of the substance/mixture : Multi-purpose foaming cleaner and degreaser

1.3. Details of the supplier of the safety data sheet

The Industrial Maintenance Group
Unit M, Riverside Industrial Estate
Fazeley, Tamworth
B78 3RW, Staffordshire
T 01827 283 322
sales@img-limited.co.uk, www.img-limited.co.uk

1.4. Emergency telephone number

Emergency number : 01827 283 322

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aerosol, Category 1	H222;H229
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Pressurised container: May burst if heated. Extremely flammable aerosol. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) : Danger
Contains : CITRUS PEEL OILS
Hazard statements (CLP) :
H222 - Extremely flammable aerosol.
H229 - Pressurised container: May burst if heated.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H412 - Harmful to aquatic life with long lasting effects.

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Precautionary statements (CLP) : P102 - Keep out of reach of children.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 - Do not spray on an open flame or other ignition source.
P251 - Do not pierce or burn, even after use.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Petroleum Gases	CAS-No.: 68476-85-7 EC-No.: 270-704-2 EC Index-No.: 649-202-00-6	$\geq 10 - < 35$	Press. Gas Flam. Gas 1, H220 Carc. 1A, H350 Muta. 1B, H340
CITRUS PEEL OILS	CAS-No.: 8028-48-6 EC-No.: 232-433-8	$\geq 10 - < 35$	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated]	CAS-No.: 68439-50-9 EC-No.: 500-213-3	$\geq 1 - < 15$	Aquatic Chronic 2, H411

Product subject to CLP Annex I, item 1.1.3.7. The disclosure rules of the components is modified in this case.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.
First-aid measures for first aider : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Eye irritation.
Symptoms/effects after ingestion : None under normal conditions.

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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : high volume water jet.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Extremely flammable aerosol.
Explosion hazard : Pressurised container: May burst if heated.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.
Absorb spillage to prevent material damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up : Mechanically recover the product.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

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Precautions for safe handling	: Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.
Packaging materials	: Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values

Natural Force	
United Kingdom - Occupational Exposure Limits	
Local name	Liquefied petroleum gas
WEL TWA (OEL TWA)	1750 mg/m³
	1000 ppm
WEL STEL (OEL STEL)	2180 mg/m³
	1250 ppm
Remark	Carc (Capable of causing cancer and/or heritable genetic damage (only applies if LPG contains more than 0.1% of buta-1,3-diene))
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

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Hand protection:

Protective gloves

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: white.
Odour	: Citrus fruits.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Extremely flammable aerosol.
Explosive properties	: Pressurised container: May burst if heated.
Lower explosion limit	: 0.8 vol %
Upper explosion limit	: 9 vol %
Flash point	: < 23 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: 12 – 13
Viscosity, kinematic	: Not available
Solubility	: Miscible.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1.06
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

Information with regard to physical hazard classes

% of flammable ingredients : 30.24 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Extremely flammable aerosol. Pressurised container: May burst if heated.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

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10.5. Incompatible materials

Strong acids. Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

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LD50 oral rat	4300 – 5500 mg/kg
LD50 dermal rabbit	> 5000 mg/kg

Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated] (68439-50-9)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: EU Method B.1 (Acute Toxicity (Oral))
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Skin corrosion/irritation : Causes skin irritation.
pH: 12 – 13
Serious eye damage/irritation : Causes serious eye irritation.
pH: 12 – 13
Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified.
Carcinogenicity : Not classified.
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated] (68439-50-9)

NOAEL (oral, rat, 90 days)	≥ 1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
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Aspiration hazard : Not classified

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Vaporizer	Aerosol
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11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute) : Not classified.
Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.

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EC50 - Crustacea [1]	0.4 mg/l
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EC50 72h - Algae [1]	4 mg/l
Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated] (68439-50-9)	
LC50 - Fish [1]	6.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
LC50 - Fish [2]	1.2 mg/l Test organisms (species): Cyprinus carpio
EC50 - Crustacea [1]	1.2 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	1.4 mg/l Test organisms (species): Daphnia magna

12.2. Persistence and degradability

Natural Force	
Persistence and degradability	Not rapidly degradable
Petroleum Gases (68476-85-7)	
Persistence and degradability	Not rapidly degradable
Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated] (68439-50-9)	
Persistence and degradability	Not rapidly degradable
CITRUS PEEL OILS (8028-48-6)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.






SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

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ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1950	UN 1950	UN 1950	UN 1950	UN 1950
14.2. UN proper shipping name				
AEROSOLS	AEROSOLS	Aerosols, flammable	AEROSOLS	AEROSOLS
Transport document description				
UN 1950 AEROSOLS, 2.1, (D)	UN 1950 AEROSOLS, 2.1	UN 1950 Aerosols, flammable, 2.1	UN 1950 AEROSOLS, 2.1	UN 1950 AEROSOLS, 2.1
14.3. Transport hazard class(es)				
2.1	2.1	2.1	2.1	2.1
				
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No EmS-No. (Fire): F-D EmS-No. (Spillage): S-U	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: 5F
Special provisions (ADR)	: 190, 327, 344, 625
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E0
Packing instructions (ADR)	: P207, LP200
Special packing provisions (ADR)	: PP87, RR6, L2
Mixed packing provisions (ADR)	: MP9
Transport category (ADR)	: 2
Special provisions for carriage - Packages (ADR)	: V14
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV9, CV12
Special provisions for carriage - Operation (ADR)	: S2
Tunnel restriction code (ADR)	: D

Transport by sea

Special provisions (IMDG)	: 63, 190, 277, 327, 344, 381, 959
Packing instructions (IMDG)	: P207, LP200
Special packing provisions (IMDG)	: PP87, L2
Stowage category (IMDG)	: None
Stowage and handling (IMDG)	: SW1, SW22
Segregation (IMDG)	: SG69

Air transport

PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Y203
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 203

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PCA max net quantity (IATA) : 75kg
CAO packing instructions (IATA) : 203
CAO max net quantity (IATA) : 150kg
Special provisions (IATA) : A145, A167, A802
ERG code (IATA) : 10L

Inland waterway transport

Classification code (ADN) : 5F
Special provisions (ADN) : 190, 327, 344, 625
Limited quantities (ADN) : 1 L
Excepted quantities (ADN) : E0
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01, VE04
Number of blue cones/lights (ADN) : 1

Rail transport

Classification code (RID) : 5F
Special provisions (RID) : 190, 327, 344, 625
Limited quantities (RID) : 1L
Excepted quantities (RID) : E0
Packing instructions (RID) : P207, LP200
Special packing provisions (RID) : PP87, RR6, L2
Mixed packing provisions (RID) : MP9
Transport category (RID) : 2
Special provisions for carriage – Packages (RID) : W14
Special provisions for carriage - Loading, unloading and handling (RID) : CW9, CW12
Colis express (express parcels) (RID) : CE2
Hazard identification number (RID) : 23

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)

Reference code	Applicable on	Entry title or description
28.	Petroleum Gases	Substances which are classified as carcinogen category 1A or 1B in Part 3 of Annex VI to Regulation (EC) No 1272/2008 and are listed in Appendix 1 or Appendix 2, respectively.
29.	Petroleum Gases	Substances which are classified as germ cell mutagen category 1A or 1B in Part 3 of Annex VI to Regulation (EC) No 1272/2008 and are listed in Appendix 3 or Appendix 4, respectively.
3(a)	Natural Force ; CITRUS PEEL OILS	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F
3(b)	Natural Force ; CITRUS PEEL OILS	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10

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EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(c)	Natural Force ; Alcohols, C12-14, ethoxylated [1 - 2.5 moles ethoxylated] ; CITRUS PEEL OILS	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1
40.	Petroleum Gases ; CITRUS PEEL OILS	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration

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Abbreviations and acronyms:

EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Full text of H- and EUH-statements:

Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Carc. 1A	Carcinogenicity, Category 1A
Flam. Gas 1	Flammable gases, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
H220	Extremely flammable gas.
H222	Extremely flammable aerosol.
H226	Flammable liquid and vapour.
H229	Pressurised container: May burst if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

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Full text of H- and EUH-statements:	
H340	May cause genetic defects.
H350	May cause cancer.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Muta. 1B	Germ cell mutagenicity, Category 1B
Press. Gas	Gases under pressure
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

IM Group Riverside Ind. Estate, Fazeley, Tamworth, Staffordshire B78 3RW.

The IM Group utilizes a process of continuous product improvement for all of our products. While the IM Group strictly adhere to our products specifications, we routinely implement product improvements. Therefore, please contact us for our most current product specifications. The IM Group warrants the quality of this product when used according to directions. Apply protective coatings per Company Standards. User shall determine suitability of product for use and assumes all risk. The seller will not accept liability for more than product replacement.

Trademarks: **Red Rag** is a trademark of the IM Group.

Revision: 5.1

