



Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Issue date: 2/26/2021 Revision date: 2/26/2023 Version: 1.0

1.1. Product identifier	
Product form Product name UFI Product code	<ul> <li>Mixture</li> <li>Copper Stick</li> <li>SF10-G0DQ-T00K-NXQ4</li> <li>DSCOP010</li> </ul>
1.2. Relevant identified uses of the substa	
1.2.1. Relevant identified uses Use of the substance/mixture	: Epoxy repair stick
1.2.2. Uses advised against	
No additional information available	
1.3. Details of the supplier of the safety da	ta sheet
The Industrial Maintenance Group Unit M, Riverside Industrial Estate Fazeley, Tamworth B78 3RW T 01827 283 322 sales@img-limited.co.uk - www.img-limited.co.uk	
1.4. Emergency telephone number	
Emergency number	: 01827 283 322

## **SECTION 2: Hazards identification**

2.1. Classification of the substance or mixture	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	
Skin corrosion/irritation, Category 1, Sub-Category 1C	H314
Serious eye damage/eye irritation, Category 1	
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment — Chronic Hazard, Category 2	
Full text of H-statements: see section 16	

### Adverse physicochemical, human health and environmental effects

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

### 2.2. Label elements

Labelling ac	cording to	Regulation	(EC) No.	1272/2008	[CLP]
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Hazard pictograms (CLP)

Signal word (CLP) Contains Hazard statements (CLP)

- GHS05 : Danger
- : Epoxy Polymer; 2,4,6-tris(dimethylaminomethyl)phenol

GHS09

: H314 - Causes severe skin burns and eye damage.

GHS07

- H317 May cause an allergic skin reaction.
- H411 Toxic to aquatic life with long lasting effects.





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P280 - Wear P301+P330+ Immediately of P303+P361+ clothing. Rins P305+P351+ Remove cont POISON CEN P321 - Specit P333+P313 -	breathing dust/fume/gas/mist/vapours/spray. eye protection, protective clothing, protective gloves. P331+P310 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting. call a POISON CENTER or doctor. P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated e skin with water/shower. Immediately call a POISON CENTER or doctor. P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. act lenses, if present and easy to do. Continue rinsing. Immediately call a ITER or doctor. ic treatment (see supplemental first aid instruction on this label). If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. t spillage.
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### 2.3. Other hazards

No additional information available

### SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Epoxy Polymer	(CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119490020-53	≥ 1 – < 15	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (EC Index-No.) 603-069-00-0	≥ 1 – < 15	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317
Copper	(CAS-No.) 7440-50-8 (EC-No.) 231-159-6	≥ 1 – < 15	Acute Tox. 4 (Oral), H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Specific concentration limits:		
Name	Product identifier	Specific concentration limits
Epoxy Polymer	(CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119490020-53	( 5 ≤C ≤ 100) Eye Irrit. 2, H319 ( 5 ≤C ≤ 100) Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures general	: Remove all contaminated clothing and footwear. Never give anything by mouth to an unconscious person.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	<ul> <li>Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.</li> </ul>





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First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.	
4.2. Most important symptoms and effects,	both acute and delayed	
Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	<ul><li>Burns. May cause an allergic skin reaction.</li><li>Serious damage to eyes.</li><li>Burns.</li></ul>	
4.3. Indication of any immediate medical attention and special treatment needed		
Treat symptomatically.		
SECTION 5: Firefighting measures		
5.1. Extinguishing media		

Suitable extinguishing media Unsuitable extinguishing media	: Non flammable. : Not applicable.	
5.2. Special hazards arising from the substance or mixture		
Hazardous decomposition products in case of fire	: Toxic fumes may be released.	
5.3. Advice for firefighters		
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective	equipment and emergency procedures	
General measures	: Evacuate area. Mark out the contaminated area with signs and prevent access to unauthorized personnel. Wear personal protective equipment.	
6.1.1. For non-emergency personnel		
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
6.2. Environmental precautions		

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for co	ontainment and cleaning up
For containment Methods for cleaning up Other information	: Collect spillage. : Mechanically recover the product. : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment. Handle carefully.





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Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

1.2. Conditions for sale storage, including a	y incompatibilities
5	Store locked up. Store in a well-ventilated place. Keep cool. Keep container tightly closed. $5-25\ ^{\circ}\mathrm{C}$
7.3 Specific end use(s)	

No additional information available

SECTION 8: Exposure controls/personal protection		
8.1. Control parameters		
Copper Stick		
United Kingdom - Occupational Exposure Limits		
Local name	Talc	
WEL TWA (mg/m³)	1 mg/m <sup>3</sup> respirable dust	
WEL STEL (mg/m³) 2 mg/m³ and compounds, dusts and mists (as Cu)		
Regulatory reference EH40/2005 (Fourth edition, 2020). HSE		

## 8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station. Personal protective equipment: Safety glasses. Gloves.

Hand protection:
Protective gloves. Neoprene protective gloves. Nitrile rubber gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



Environmental exposure controls: Avoid release to the environment.





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### SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties : Solid Physical state Colour : brown. Gold. Odour : mild. Odour threshold : No data available : No data available pН Relative evaporation rate (butylacetate=1) : No data available Melting point : No data available : Not applicable Freezing point Boiling point : No data available : > 100 °C Not applicable Flash point Auto-ignition temperature : Not applicable Decomposition temperature : No data available Flammability (solid, gas) : Non flammable. Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative density : No data available : 1.98 - 2.04 Density Solubility : insoluble in water. Partition coefficient n-octanol/water (Log Pow) : No data available No data available Viscosity, kinematic Viscosity, dynamic No data available Explosive properties No data available Oxidising properties No data available Not applicable Explosive limits : 9.2. Other information

No additional information available

10.1. Reactivity	
The product is non-reactive under normal conditions of use, storage and transport.	
10.2. Chemical stability	
Stable under normal conditions.	
10.3. Possibility of hazardous reactions	
No dangerous reactions known under normal conditions of use.	
10.4. Conditions to avoid	
Heat.	
10.5. Incompatible materials	
Strong acids. Strong bases. Oxidizing agent. Amines.	
10.6. Hazardous decomposition products	
Under normal conditions of storage and use, hazardous decomposition products sh	ould not be produced.

## 11.1. Information on toxicological effects

### The first of the formation of the format

Acute toxicity (oral) Acute toxicity (dermal) : Not classified : Not classified

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Epoxy Polymer (25068-38-6)		
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)	
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))	
Copper (7440-50-8)		
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Guideline: other:MAFF 4200 (1985)	
LC50 Inhalation - Rat	> 5.11 mg/l air Animal: rat, Guideline: OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class Method)	
2,4,6-tris(dimethylaminomethyl)phenol (90	0-72-2)	
LD50 oral rat	2169 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) 95% CL: 1916 - 2455	
Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity	<ul> <li>Causes severe skin burns.</li> <li>Causes serious eye damage.</li> <li>May cause an allergic skin reaction.</li> <li>Not classified</li> <li>Not classified</li> </ul>	
Epoxy Polymer (25068-38-6)		
NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)	
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry c international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)	
Reproductive toxicity	: Not classified	
STOT-single exposure	: Not classified	
STOT-repeated exposure	: Not classified	
Epoxy Polymer (25068-38-6)		
NOAEL (oral, rat, 90 days)	50 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals	

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### **SECTION 12: Ecological information**

### 12.1. Toxicity

Ecology - general Hazardous to the aquatic environment, short-term (acute)	: Toxic to aquatic life with long lasting effects. : Not classified
Hazardous to the aquatic environment, long-term (chronic) Not rapidly degradable	: Toxic to aquatic life with long lasting effects.

Epoxy Polymer (25068-38-6)	
LC50 fish 1	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h algae (1)	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h algae (2)	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)			
LC50 fish 1 175 mg/l Test organisms (species): Cyprinus carpio			
LC50 fish 2	180 – 240 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)		
EC50 72h algae (1)	84 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)		

### 12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	5
13.1. Waste treatment methods	
Waste treatment methods Sewage disposal recommendations Product/Packaging disposal recommendations European List of Waste (LoW) code	<ul> <li>Dispose of contents/container in accordance with licensed collector's sorting instructions.</li> <li>Disposal must be done according to official regulations.</li> <li>Do not pierce or burn, even after use.</li> <li>08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances</li> </ul>

### **SECTION 14: Transport information**

In accordance with ADR / RID / IMDG / IATA / ADN





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ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping	g name			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard c	lass(es)			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental haz	ards			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary informatio	n available	I		

14.6. Special precautions for user

Overland transport Not regulated Transport by sea Not regulated Air transport Not regulated Inland waterway transport Not regulated Rail transport Not regulated

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

### **SECTION 15: Regulatory information**

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

### 15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

### **SECTION 16: Other information**

# Abbreviations and acronyms: ADN European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways





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ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BLV	Biological limit value
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
EC-No.	European Community number
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OEL	Occupational Exposure Limit
РВТ	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.





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H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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EN (English)

IM Group Riverside Ind. Estate, Fazeley, Tamworth, Staffordshire B78 3RW.

The IM Group utilizes a process of continuous product improvement for all of our products. While the IM Group strictly adhere to our products specifications, we routinely implement product improvements. Therefore, please contact us for our most current product specifications. The IM Group warrants the quality of this product when used according to directions. Apply protective coatings per Company Standards. User shall determine suitability of product for use and assumes all risk. The seller will not accept liability for more than product replacement.



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